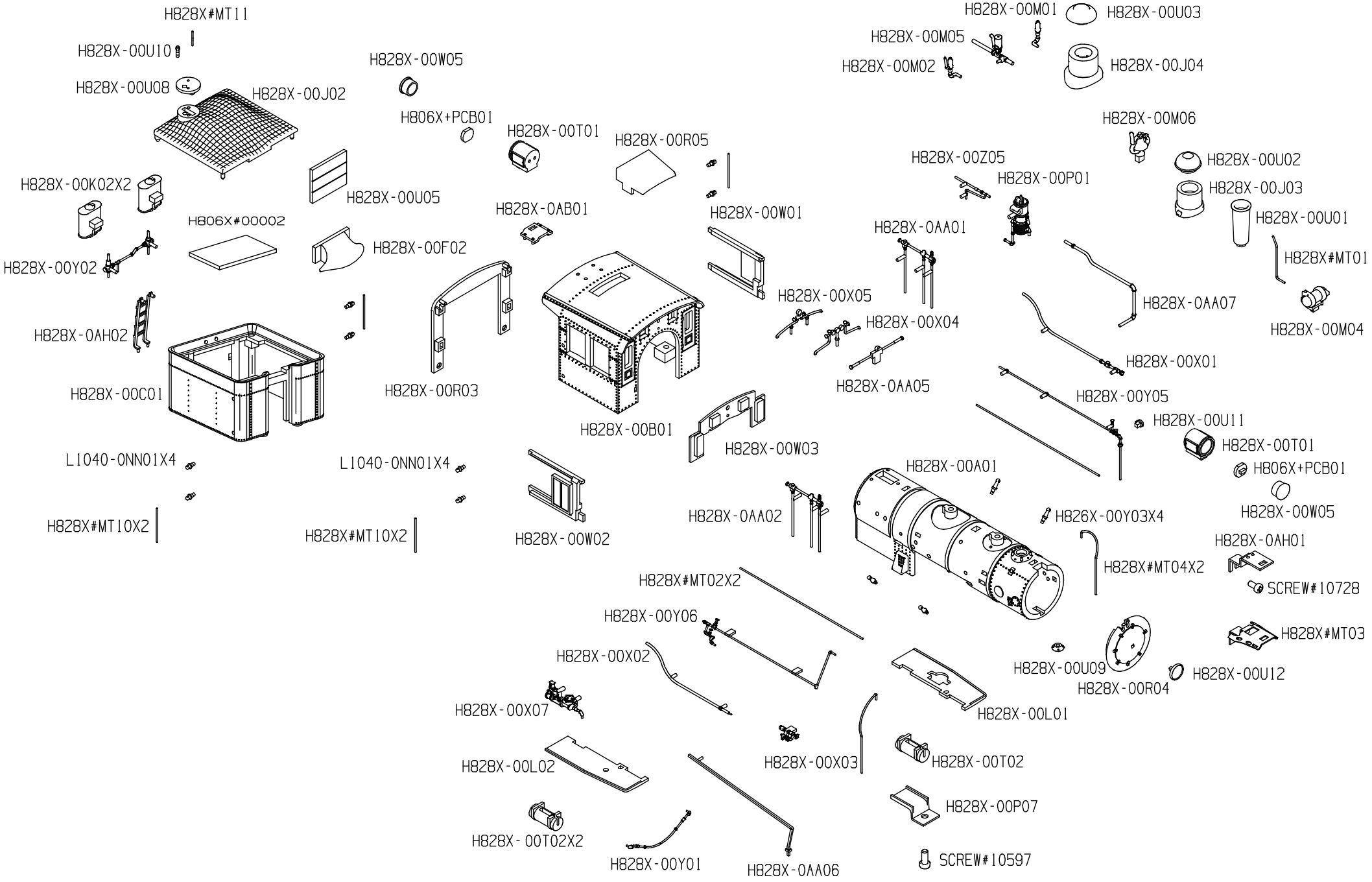BODY SHELL ASSEMBLY